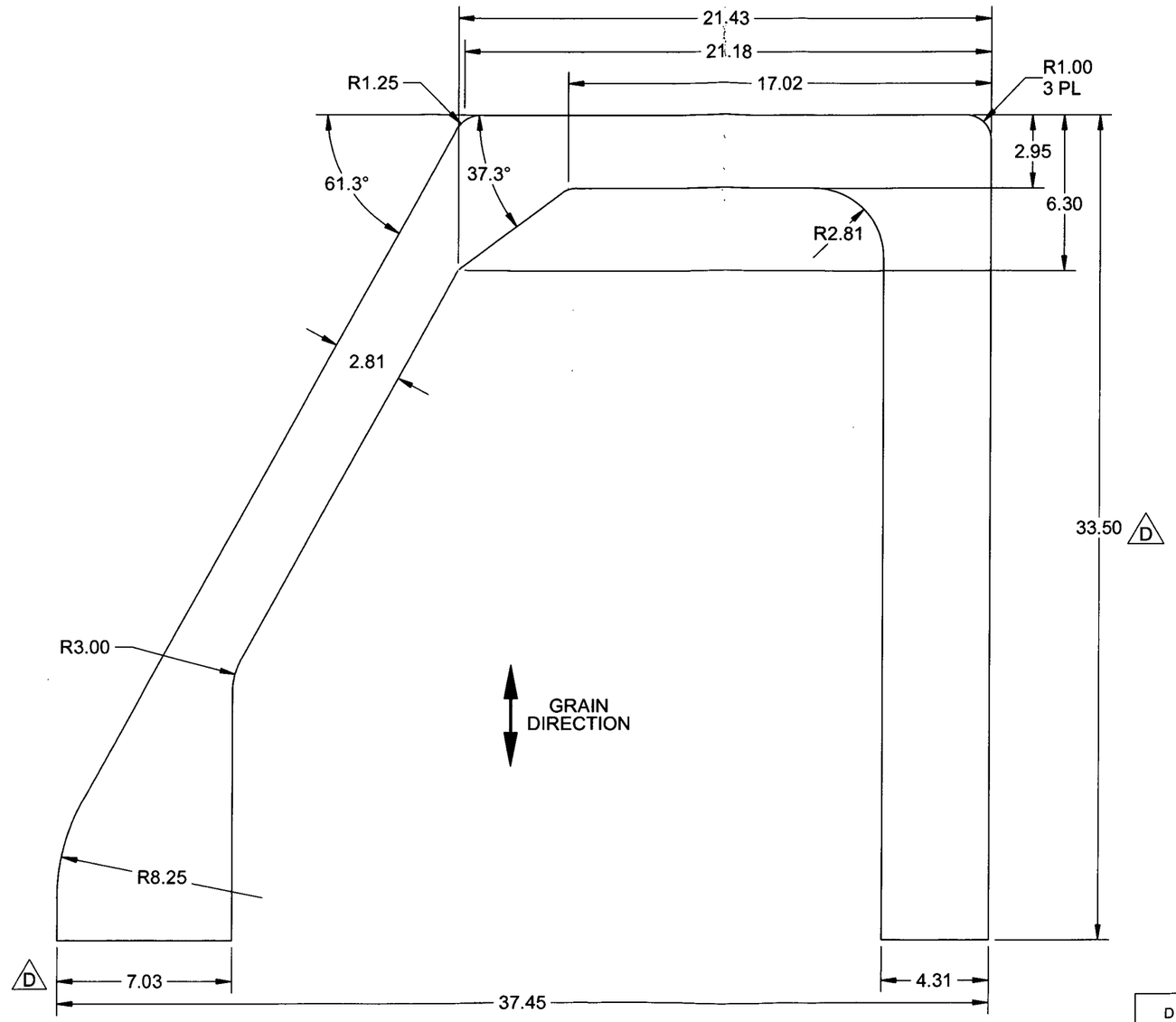

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.00 lbs
8) ALL DIMENSIONS AND FEATURES NOT SHOWN TO BE DEFINED PER DRAWING FILE "D4503-1F-REVD.DXF"
9) FORM PART TO FINAL SHAPE AT NEXT ASSY

D4503-1 UPPER DOOR SKIN

RELEASED
2015 -08- 27
ECN 15-616

REV.	DESCRIPTION	BY	DATE
D	ZN B7 DIM WAS 7.00. ZN C3 DIM WAS 32.44. SEE PAR 15-406.	AJS	15.05.20
C	7.00 DIM WAS 6.73 8.25 DIM WAS 8.00.	AJS	14.03.24
B	COMPLETE REDESIGN SEE REV. A FOR DETAILS.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.02

DESIGN	AJS
DRAWN	AJS
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	15.05.20

APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4503 REV. D
SHEET 1 OF 1
TITLE UPPER DOOR SKIN
SCALE NTS

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